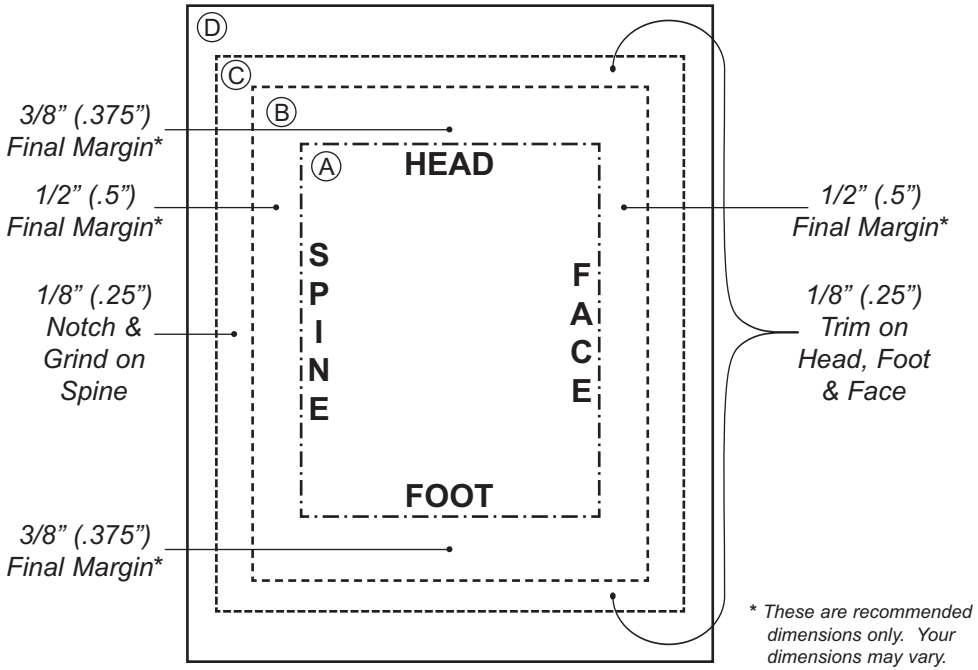
Perfect Binding Text and Cover Layout

Estimate/Order #:

Text Layout



* These are recommended dimensions only. Your dimensions may vary.

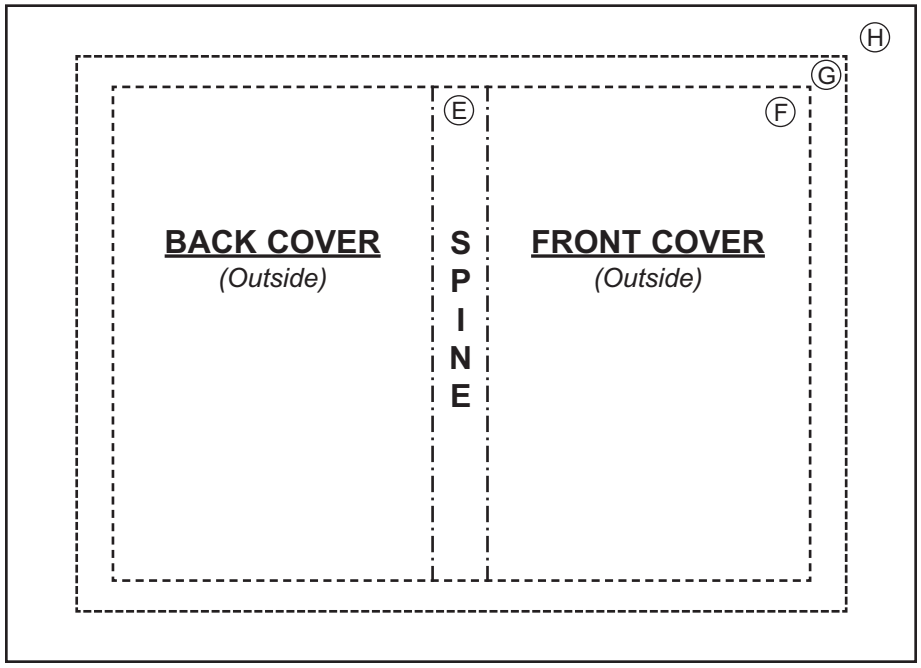
Ⓐ **Text Box Size:** _____ X _____ *(For Customer to Complete. Use these dimensions to set the Text Box in your desktop publishing/layout software. For double-sided books, we recommend shifting front [recto] pages to the right 1/8" and back [verso] pages left 1/8" during final page imposition .)*

Ⓑ **Book Block Finished Size:** _____ X _____ *(This is the actual size of your finished book. This box is virtual and is not used in your desktop publishing/layout software.)*

Ⓒ **Book Block Run Size:** _____ X _____ *(Add 1/8" to all four sides of the Book Block Finished Size (Ⓑ) to allow for 1/8" Final Three-Knife Trim. Use these dimensions to set the page size in your desktop publishing/layout software.)*

Ⓓ **Printing Device Sheet Size:** _____ X _____ *(These dimensions may be the same as the Book Block Run Size above. It is best to provide these sheets untrimmed, as we will trim them to the correct Run Size.)*

Cover Layout



Ⓔ **Spine Width:** _____ Sheets X Sheet Thickness of _____ = _____ *(A change in the number or thickness of sheets will change the spine width. Be sure to center the spine artwork vertically and horizontally on the sheet.)*

Ⓕ **Cover Finished Size:** _____ X _____ *(This is the actual size of your finished cover. Use these dimensions to set the page size in your desktop publishing/layout software. Remember, artwork that bleeds must extend beyond this box.)*

Ⓖ **Cover Run Size:** _____ X _____ *(Add 1/4" to all four sides of the Cover Finished Size (Ⓕ) to allow for 1/8" Final Three-Knife Trim and 1/8" Cover Glue Trap. See Perfect Binding Text and Cover Layout page two for a glue trap diagram. This box is virtual and is not used in your desktop publishing/layout software.)*

Ⓗ **Printing Device Sheet Size:** _____ X _____ *(These dimensions will probably not be the same as the Cover Run Size above. It is best to provide these sheets untrimmed, as we will trim them to the correct Run Size.)*

FLEX FINISHING SOLUTIONS

[P] 704.342.3600 **[P]** 877.342.3600 **[F]** 704.342.3603 **[O]** 4811 Worth Place, Charlotte, NC 28216 **[W]** www.flexfinishing.com